

Date: Tuesday, 1/16/2007 11:33:24 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CROSSBOLT SPACER
 Job Number : 30290
 Estimate Number : 10752
 P.O. Number : *N/A*
 This Issue : 1/16/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : MACHINED PARTS
 Previous Run : 29567
 Part Number : D32751
 Drawing Number : D3275 REV A1
 Project Number : *N/A*
 Drawing Revision : A1
 Material : *N/A*
 Due Date : 1/30/2007 Qty: 200 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 07.01.16
 Comment : Est Rev: A 04.10.19 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T03125W058 ALUM. SEAMLESS TUBE



Comment: Qty.: 0.2799 f(s)/Unit Total: 55.9860 f(s)
 Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall
 (M6061T6T0.3125W.058)I
 identify as D3275-1
 Batch: *M102938* *mk 07/02/13* *207*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA469 and Dwg D3275 *mk 07/02/13* *207*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE *mk 07/02/13* *207*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK *IF 07/02/13* *207*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *[Signature]* *01/02/14* *207*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 12 Date: 07/02/14

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CROSSBOLT SPACER

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



207

Comment: FINAL INSPECTION/W/O RELEASE

07/02/14

Job Completion



07-02-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

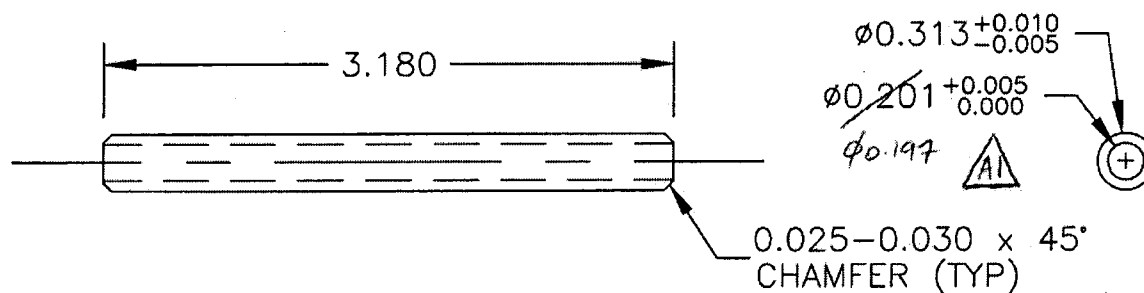
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	UP	DRAWN BY	UP	DART AEROSPACE USA, INC.	
				PORT HADLOCK, WA	
CHECKED	HP	APPROVED	HP	DRAWING NO.	REV. A
				D3275	SHEET 1 OF 1
DATE		TITLE		SCALE	
04.03.10		CROSS BOLT SPACER		1:1	
A		04.03.10		NEW ISSUE	
AI	UP	04.10.19		CHANGE MAT'L SPEC	

RELEASED
04.06.22



D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R) M6061T6T0.313W.058 AI
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
30290

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